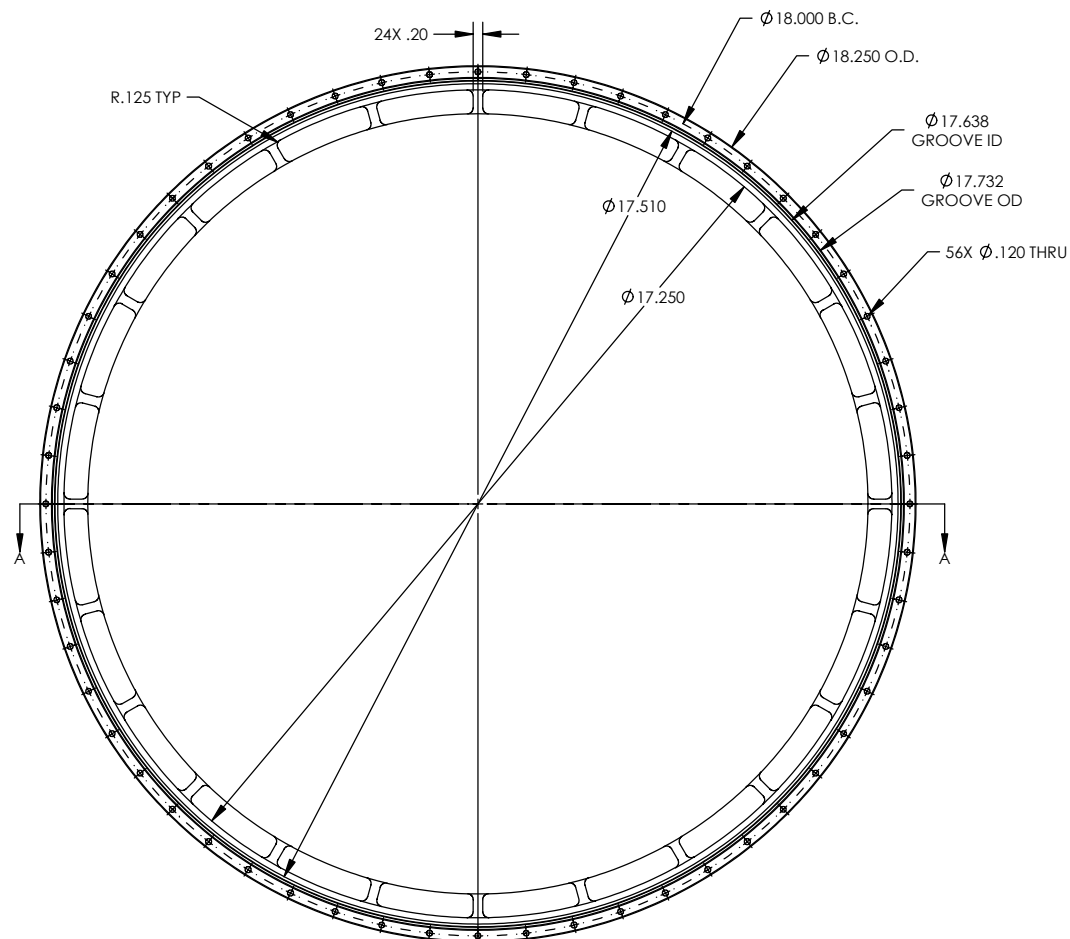
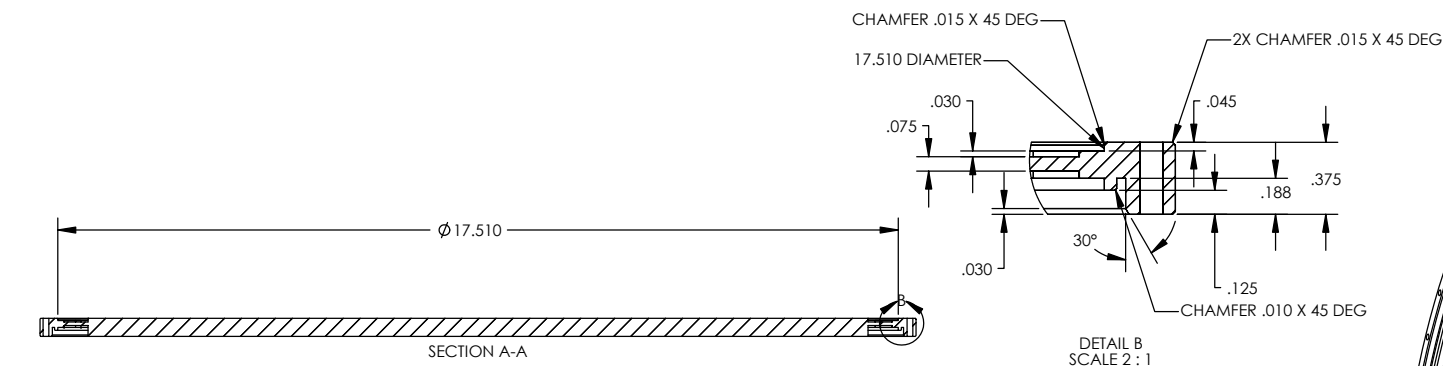


1			
REVISIONS			
ZONE	REV	DESCRIPTION	DATE
	B	Material was copper	8/26/2003
	C	Changed groove diameter	3/1/2004



NOTES:
1. CENTER WEB WILL BE REMOVED AFTER BRAZING.
2. GROOVE ID & OD TO BE CONFIRMED AFTER RECEIPT
OF P/N -022.

UNLESS OTHERWISE SPECIFIED:		<h1>High Precision Decimals</h1> <p>1668 Valtrec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2538 Fax: (303) 447-2548 Web Site: www.hpd-online.com</p>									
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X $\pm .010$.XX $\pm .015$.XXX $\pm .005$											
ANGULAR TOL. $\pm 1^\circ$ SURFACE ROUGHNESS $\sqrt{\quad}$ INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNFINISHED FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010 CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°		TITLE: P02101-021 .6K can flange CONFIGURATION: 00-Default									
MATERIAL:	3003 Aluminum	SIZE	QTY PER ASSM:	SCALE:	1:2	SHEET	1	OF	1	REV	
FINISH:	N/A	C	DATE:	5/19/2004	DRAWN BY:	C. Danaher			C		